



ATTORNEY'S DOCKET NO. 1095-1068.1

PATENTS



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Application of:

Robert V. Norby and René Hunziker

Serial No.: 09/933,527

Filed: August 20, 2001

Patent: Rail Welderhead Shear Apparatus

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) Group Art Unit: 1725

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Commissioner of Patents  
Washington, D.C. 20231-9998

Dear Sir:

**PRELIMINARY AMENDMENT**

**IN THE SPECIFICATION**

The Applicants respectfully submit the following Preliminary Amendment and request examination.

Please make the following amendments to the specification:

- (1) Amend the paragraph at page 2, line 21, to page 3, line 1 to read:

In the prior art flash butt welderheads clamp rails to provide electrical contact, heating cycle movement and forging force using quadrants. Rail stretching generally requires a separate mechanism with a frame, and clamps to apply a stretching force. The stretching